

NS-AT6501

自动卷带机

AUTOMATIC ROLLING RIBBON LOOM

全新自动化生产工艺，
生产效率提升200%！

New automated production process,
increased production efficiency by 200%.



产品特点 Product features

NS-AT6501自动化生产工艺 / Automatic production



传统工艺机型 / Traditional model

10小时产量**11000**件/人
10 hours produce 11000 pieces / person

1

10小时产量**5000**件/人
10 hours produce 5000 pieces / person

卷料、送料、车缝**一次性完成**
Roll material, feeding, sewing one-time finish

2

卷料、送料、车缝**分开**
Roll material, feeding, sewing separate

线迹美观，卷包带**尺寸一致**
Beautiful stitches, consistent specification of the product

3

人工卷料：卷料**尺寸不精准**
Manual roll material: roll the specification is not accurate

自动卷包带机实现卷料、送料、车缝一次完成，
高效可达**3.4秒/条**
Automatic rolling ribbon loom is able to finish roll fabric,
feeding fabric, sewing fabric at one time,
maximum speed is reaching 3.4 S/peace

4

平缝机车缝：缝线位置**不精准**
Normal sewing machine: stitch position is not accurate

1人可**同时操作两台**设备！
1 person can operate two sewing machine the same time!

5

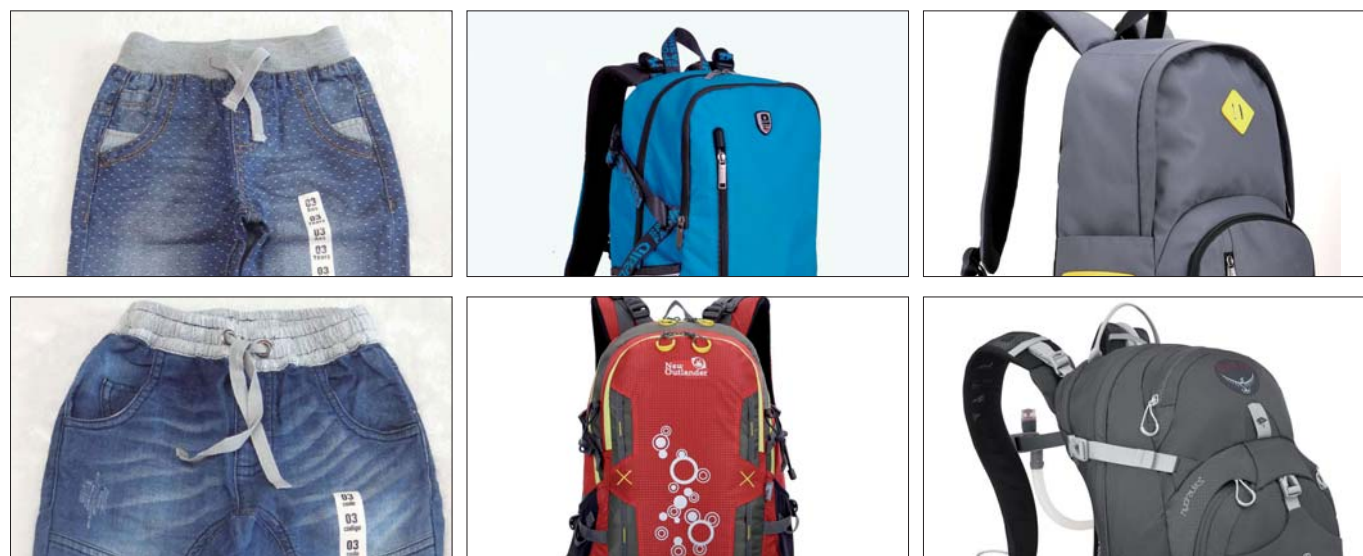
1人手动操作完成
1 person only can operate one sewing machine

主要适用于自动弯曲折叠圆圈型的各种带子。适用于
箱包、童装等各种圆圈型带子的缝制（缝制的圆圈带
折叠的最大长度 100mm，带子的最大宽度 40mm）

Mainly applicable to automatic bending folding circle type of various
tapes. Applicable to the luggage, children's wear and other round belt of
the sewing (sewing the circle with a maximum folding length of 100mm,
the maximum width of the tape 40mm)



应用实例 Application example



产品规格 Specifications

规格 Specification	NS-AT6501
线迹 Stitch	单针平缝 Single-needle flat seam
最高缝纫速度 Max. sewing speed	3200 rpm
缝制区域(X × Y) Sewing area (X × Y)	40 × 30mm
送布方式 Delivery mode	间歇送布(脉冲马达驱动方式) Intermittent feed (pulsed motor drive)
针距长度 Stitch length	0.05-12.7mm
最大针数 Max. stitch number	5000针/1个图案 5000 stitch / 1 pattern
抬压脚方式 The way of lift the foot	气动 pneumatic
压脚上升量 Increasing the amount of work clamp	最大Max. 17mm
循环程序数 Number of cyclic programs	30个循环(各50个程序) 30 loops (each 50 programs)
马达 Motor	AC伺服马达550W直接驱动式 AC servo motor 550W direct drive type
电源 Power supply	单相Single phase100~120V、200~240V、三相Three phase 200~240V、380~415V、350V
气压 Air pressure	0.5Mpa、1.8L/min